

PRESSURE VESSELS - 20 HL - 3 UNITS

Three domed-bottom pressure vessels, usable capacity 20 hL, equipped with manhole door, temperature probe, sample tap, bonding unit, insulated vessel and glycol cooling zone.

TECHNICAL DETAILS

Manufacturer	VÝVÝROBNÍ PODNIK ÚSTÍNAD (Czech Republic)
Number of tanks	3 units
Total capacity per tank	22.8 hL
Usable capacity per tank	20 hL
Operating pressure	1.5 bar
Cooling	1 glycol zone
Insulation	Heat-insulated tank

FLASH PASTEURIZER - 10,000 L/H

Flash pasteurization unit (HTST pasteurizer) capable of processing 10,000 liters per hour. The plant uses an APV plate heat exchanger and includes a tubular heater. It features direct steam injection with condensate recovery for efficient heating. The electrical cabinet is recent, guaranteeing modern, reliable control. A cooling and reheating unit (for refermentation) is included.

TECHNICAL DETAILS :

Nominal output	10.000 l/h
Main exchanger	APV plate heat exchanger
Heating	Tubular heater
Heating method	Direct steam injection (with condensate recovery)
Cooling	1 beer cooler (Alfa-laval)
Reheating	1 beer warmer (for refermentation in bottles)
Control	New electrical cabinet
Pumps	1 beer pump
Accessories	2 coupling lanterns

CARBONATOR - 20 HL/H

Continuous carbonation loop from ACTEMIUM, installed in 2019. The plant has a nominal capacity of 20 hectoliters per hour (hl/h) and comes complete with a CO₂ measurement system and a 350-liter buffer tank to stabilize the flow.

Brand	ACTEMIUM
Year of installation	2019
Nominal output	20 hl/hour

STEAM BOILER - CLAYTON - 469 KG/H

CLAYTON steam boiler, model CSMG-30, built in 2017. This unit delivers a flow rate of 469 kg/hour at a stable pressure of 10 bar.

It comes complete with chimney and water treatment system.

TECHNICAL DETAILS

Brand/Manufacturer	CLAYTON
Model	CSMG-30
Year of Construction	2017
Steam capacity	469 kg / hour
Maximum pressure	10 bar
Accessories Included	Fireplace and water treatment

EMPTY BOTTLE INSPECTOR - HEUFT - 24.000 BPH

HEUFT empty bottle inspector, built in 2013. It is capable of inspecting up to 24,000 bottles per hour (bph) for the 33 cl APO format.

The machine performs a complete inspection:

- Shape defects: too high or too wide
- Wall: inside and outside 1x
- Collar
- Bottle bottom and a

- Residual liquids: double-checking

Non-compliant bottles are ejected by three strategically placed ejectors (one at the infeed, two at the outfeed).

TECHNICAL DETAILS

Brand/Manufacturer	HEUFT
Year of Construction	2013
Maximum output	Up to 24,000 bph (x 33 cl APO)
Number of ejectors	3

COMPLETE RETURNABLE GLASS LINE FOR BEER

Full KRONES

Including CIP and flash-pasteuriser

24,000 bph x 500 ml

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SOFT DRINKS RETURNABLE GLASS LINE - 42,000 BPH

Complete production line for soft drinks in returnable glass bottles, with a capacity of 42,000 bottles per hour (bph) in 33 cl format.

The line consists of :

- Kettner case depalletizer
- Kettner 8-head rotary unpacker
- Case washer
- KRONES 40-row double-end bottle washer
- Empty bottle inspector HEUFT REFLEXX SPECTRUM TX
- KRONES 144/24 filler-capper block from 2012
- Capsule feeder
- 2 VIDEOJET from 2021
- KHS mixer (16,500 L/H)
- KRONES Topmatic labeller from 2012 - 2 stations (body & back) + Checkmat
- Kettner 8-head rotary case packer
- Kettner case palletizer
- Pallet wrapping machine

TECHNICAL DETAILS :

Rated output	42,000 bph (33 cl)
Operating hours	45,000 hours
Bottle washer	KRONES double end 40 rows
Block Filler/Capper	KRONES 144/24
Year (Block KRONES)	2012
Inspector	HEUFT REFLEXX SPECTRUM TX
Mixer	KHS (Capacity: 16,500 L/H)
Labeller	KRONES Topmatic (2012)
Marking	2 VIDEOJET (2021)

LABELLER - CIMEC - 7.000 B/H

CIMEC labeler, model ERA 8T 2S, built in 2021. This versatile machine is capable of applying adhesive labels to a wide range of containers, including glass bottles (from 250 ml to 1,000 ml) and cans (250 ml). It operates at an effective output of 6,000 to 7,000 bottles/cans per hour (bph).

TECHNICAL DETAILS :

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Brand/Manufacturer	CIMEC
Model	ERA 8T 2S
Year of construction	2021
Nominal output	6 to 7,000 b/h
Label type	Adhesive
Current equipment	8 heads (8T) / 2 stations (2S)
Glass bottle sizes	250 ml, 275 ml, 330 ml, 700 ml, 1.000 ml
Can sizes	250 ml

GLASS BOTTLE RINSER - 8000 BPH

KOSMEstand-alone glass bottle rinser, model CK24 ST.UE, built in 2010. It is designed to operate on lines of up to 8,000 bottles per hour (bph).

It handles a wide range of formats (25 cl, 33 cl, 75 cl) and includes the following key features:

- Number of clamps: 24.
- Direction: clockwise (left-right).

- Water treatment: Sterile filtration included.
- Automation: Siemens S7-200.
- Adjustment: Electric height adjustment.

TECHNICAL DETAILS :

Brand/Builder	KOSME
Model	CK24 ST.UE
Year of Construction	2010
Maximum speed	Up to 8000 bph
Direction	Clockwise (left-right)
Managed Formats	25 cl APO, 33 cl APO, 33 cl Longneck, 75 cl Belgian Beer, 75 cl Champagne
Power	2 kW
Dimensions	1700 mm x 1700 mm (stand alone)
Number of clamps	24 clamps

KRONES WASHER - 14,000 BPH

KRONES Lavatec 19-row bottle washer. Its versatility enables it to handle formats ranging from 18 cl to 75 cl. The machine benefited from a major upgrade in 2016,

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incorporating a new touch screen and modernized automation.

TECHNICAL DETAILS

Brand/Manufacturer	KRONES
Model	Lavatec
Number of rows	19 rows
Estimated output	14,000 bph
Managed Formats	18 cl to 75 cl
Operating hours	17,000 hours
Last update	2016

KRONES CONTIFORM BLOW- MOULDING MACHINE - 24 CAVITIES

KRONES Contiform high-speed rotary blow-molder with 24 cavities. It is capable of reaching a maximum output of 42,000 bottles per hour (bph) on the 50 cl format (38 mm neck). The installation is supplied complete, including the preform infeed system, the chiller required for the process, and overhead conveyors with

fans.

TECHNICAL DETAILS

Brand/Manufacturer	KRONES
Model	Contiform
Number of cavities	24 cavities
Maximum output	42,000 bph (x 50 cl)
Size Collar	38 mm
Equipment Included	Complete preform feeding system, Blow molding machine

SHRINKWRAPPER / STRETCHWRAPPER - CERMEX

CERMEX shrink-wrapper, model TSP30LP - Single lane. It offers a high, stable output of 30 cycles per minute.

TECHNICAL DETAILS

Brand	CERMEX
Model	TSP30LP

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Configuration	Single lane
Nominal output	30 cycles/minute

HANDLE SETTER - DECIMO - ITALY

DECIMO (Italy) automatic handle applicator, model X40/1, installed in 2018. This machine is designed to apply handles to product batches in single-lane mode. It reaches a speed of 40 packs per minute.

TECHNICAL DETAILS

Brand	DECIMO (Italy)
Model	X40/1
Year of Construction	2018
Lane configuration	1 lane (Single channel)
Nominal output	40 packs/minute

HANDLE SETTER PROJECT - GERMANY

PROJECT (Germany) automatic handle applicator, model PROGRIP TX-180, installed in 2012. This machine is designed to apply handles to product batches on three lanes simultaneously. It achieves a high output of 180 packs per minute, i.e. 3 x 60 packs/minute.

TECHNICAL DETAILS

Brand	PROJECT (Germany)
Model	PROGRIP TX-180
Year of Construction	2012
Channel configuration	3 channels
Rated output	180 packs/minute (3 x 60 packs/minute)

CARTONER - 390 CARTONS /

HOUR

Italproject-built MIF 39/N automatic cartoner, installed in 2005. The unit is designed to handle a speed of 6.5 cartons per minute, i.e. a maximum output of 390 cartons per hour. The machine is a three-in-one system, integrating case erector, case packer and case sealer functions.

TECHNICAL DETAILS

Brand/Manufacturer	Italproject
Model	MIF 39/N
Year of Construction	2005
Nominal output	6.5 cartons / minute
Maximum output	390 cartons / hour

AIR COMPRESSOR - 695 M³/H (42 BAR)

High-pressure industrial air compressor built by ABC (Spain). This 4-stage installation is designed to deliver an effective flow rate of 695 m³ per hour (or 11.575 m³ per minute) at a maximum pressure of 42 bar. The compressor runs at

720 RPM and has a total weight of 7,500 Kg.

TECHNICAL DETAILS :

Brand/Manufacturer	ABC (Spain)
Maximum pressure	42 bar
Effective flow	695 m ³ / h
Effective flow (minute)	11.575 m ³ / min
Floors	4 floors
Speed (RPM)	720
Weight	7500 Kg

TAMPER-PROOF CAPSULES FOR DRUMS

We now sell tamper-proof plastic caps for drums. Our caps are suitable for all types of divers: Sankey type diver, type A diver, triangular diver.

Advantages of our capsules:

- Can be placed manually on the diver's head or with an automatic capper

- Protects from dust
- Tamper evidence
- Easy to open
- Can be customized with logo
- Wide choice of colors
- Fast availability

Available sizes

- Capsule Ø 64 mm for Sankey diver (Type S).
Cartons of 1,000 pieces
- Ø 69 mm caps for Grundy plungers (Type G, triangular head)
Boxes of 850 pcs.
- Ø 74mm caps for Type A plungers (round and flat heads)
Cartons of 700 pcs.

Available colors

Wide choice of colors, can be plain or customized with your logo and text (list of ingredients).

Please contact us for a quotation. Don't forget to specify the quantities required and the cap model required (size, customization required).

EUROKEG DRUMS - 25 LITERS

10,000 EUROKEG drums available, each with a capacity of 25 liters. These drums are fitted with the standard Sankey plunger (Type S).

TECHNICAL DETAILS :

Make/Model	EUROKEG
Quantity available	10.000 drums
Capacity	25 liters
Diver	Sankey
Technical data	14 tpi

KEY KEG FILLER - 50/60 KEGS/HOUR

M+F Keg-technik specialized semi-automatic filler, model MICROMAT M 1/1 F Key keg, built in 2012. This machine is dedicated to filling Key Keg non-returnable drums, and has a production capacity of 50 to 60 drums per hour. It is a compact machine (1300 x 800 x 2200 mm), with detailed consumption data for each operation:

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- Hot water: 0.25 L per keykeg
- Saturated steam: +/- 0.05 kg per keykeg
- Air pressure: 0.13 m³ per key keg
- CO₂: 50-75 g per 20-liter keykeg (product pressure 2 bar)

TECHNICAL DETAILS

Brand/Manufacturer	M+F Keg-techniek
Model	MICROMAT M 1/1 F Key keg
Year of Construction	2012
Diver type	Key keg (dedicated)
Nominal capacity	50-60 drums / hour
Dimensions (L x W x H)	1300 x 800 x 2200 mm

FILLING LINE - 240 DRUMS/HOUR

Complete filling and packaging line for drums, with a production rate of 240 drums per hour. The system includes :

- Pallet conveyor

- Depalletizing robot FANUC
- Empty keg conveyors
- Pre-washing
- External washing station (water and caustic)
- Filling station with 4 lanes & 4 heads each
- Ink jet coding on the keg
- Keg turner
- Control
- Carton neck applicator
- Capper
- Control unit
- Ink jet coding on the cap
- Palletiser with robot
- Pallet filming
- Pallet labeler
- CIP
- Flash pasteuriser with buffer tank

TECHNICAL DETAILS :

Nominal output	240 drums / hour
Automation	High (including depalletizing robot and palletizer)
Filling Station	4-lane x 4-head filling station
Hygiene/Stability	Includes Flash Pasteurizer and CIP system
Handling Robots	FANUC (for depalletizing)

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Coding	Inkjet (on barrel and cap)
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COMPLETE CO2 PRODUCTION UNIT - 250 KG/H

Complete unit for CO2 recovery and production. The plant was built by WITTEMANN (FL-USA) and has a nominal production capacity of 250 Kg per hour.

TECHNICAL DETAILS :

Brand/Manufacturer	WITTEMANN
Location Manufacturer	FL - USA
Rated capacity	250 Kg/h

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HORIZONTAL CO₂ STORAGE TANK - 20 TONNES

Horizontal storage tank for liquid CO₂, built in 2007. It has a massive storage capacity of 20 tonnes. Compliant with the PED 97/23 CE manufacturing code, it is designed to operate at a working pressure of 18 bar (test pressure 32.9 bar).

TECHNICAL DETAILS

Orientation	Horizontal
Year of Construction	2007
Capacity	20 tons
Operating pressure	18 bar
Test pressure	32.9 bar
Manufacturing code	PED 97 / 23 CE