GLASS LINE - 40,000 BPH

Complete bottling line for non-returnable glass (beer), built by SIDEL in 2003, with a maximum capacity of 40,000 bottles per hour (bph) in 25 cl format. The line is structured sequentially with major equipment:

- Filling/Capping: Tribloc SIDEL Eurotronica LP (Rinser, Filler, Capper) and NSM capsule loader.
- Processing: PAMA CLD 50/144 double-deck tunnel pasteurizer.
- Inspection/Packaging: Krones Topmodule 407 labeller, Krones Checkmat 707 inspector and coding systems.
- End of Line: ETT carton erector (2022), FANUC Robokompi case packer and LINEAR palletizer.

TECHNICAL DETAILS

Main Brand / Year	SIDEL (2003)
Nominal capacity (25 cl)	40,000 bph
Nominal capacity (33 cl)	35,000 bph
Nominal capacity (50 cl)	30,000 bph
Depalletizer	Sweep off
Tribloc	SIDEL Eurotronica LP (Rinser, Filler, Capper)
Capping / Filling	Capsule loader NSM
Cleaning (CIP)	Autosan
Level control / Filling	Checkmat Spectrum TX (Filling height)
Pasteurization	PAMA CLD 50/144 tunnel (double-decker)
Labeller	Krones Topmodule Type 407
Full Bottle Inspection	Krones Checkmat 707 / Krones Tap tone 500
Neck coding	Mundi Technologie Mundiscan UP2000 HE
Case erector	ETT CF60-2 (2022) (12 or 24 bottles)
Case packer	FANUC Robokompi
Carton Closing Machine	Bortolin MARA HM
Palletizer	LINEAR
Pallet wrapping	MSK
Pallet Labeller	LOGOPAK LOGOMATIK 920 IIPF
Other controls	Inkjet printer DOMINO A, Weigher PRISMA 10D3, Carton inspection IMAGE VKK 500

Secondary Packaging	Basket former H&B TLA, Basket inserter H&B TLE
Packaging sizes	4x6x25 cl, 2x12x25 cl, 24×25 cl, 24×30 cl, 4x6x33 cl, 6x4x33 cl, 2x12x33 cl, 24×33 cl, 20×50 cl








