

Still water line for large bottles (5 liters and 5 gallons) 600 bph

Categories: [Packaging](#), [PET bottles](#), [Soft drinks equipment](#)

Product Short Description:

LARGE BOTTLE WATER LINE (5 liters and 5 gallons)

600 bottles per hour

2 formats :

- *5-litre PET bottle*
- *5-gallon (19-liter) polycarbonate carboy*

Preform weight (for 5-liter bottle): 94 g

The line consists of :

- Manual blow-moulding machine for production of 5-litre PET bottles

Built by Ria Plastix (Hungary) type Petria 1000- 2

- Oven
- 2-cavity blower

- OZON HUTOTECHNIKA cooler type FH-Q-5500 E
- Ventilation system (for positive pressure in the bottling room) Pro KLIMA (Croatia) 5000m³/hour
- BARDI type DT1 decapper for 5-gallon carboys (with control and ejection)
- BARDI washer (dimensions L x W x H: 590 x 220 x 265cm) Type LS12-3R
 - For the 5-liter: Rinsing water + ozone injection (ozone production unit not for sale)
 - For 5 gallons: Pre-rinse with hot water + detergent + clean water + ozonated water
- BARDI 3-head filler type RL3 TPI

With positive airflow FLUXA FILTRI type LVX

- Mobile cap feeder (can feed 2 cappers)
- 5-gallon capper
- KOMPASS capper for 5-liter bottles. Type STAR ONE PF BIG
- Labeller for 5-litre bottles NOVEX Solutions type ALS204-LH
- FMT bottle conveyor
- Manual application of handles (for the 5-liter) or sleeves (5-gallon)
- Electric shrink oven for sleeves built by PECOM

(Croatia)

- Manual palletizing for 5-litre packs
- FMT palletizer for 5-gallon containers (1200×1000 pallets with 8 x 4-layer plastic crates) type PB1000

Product Gallery:

